

MYCOTOXIGENIC FUNGAL CONTAMINANT OF PROCESSED CHEESE AND DRIED MILK

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ABSTRACT

A total of one hundred and twenty random samples of processed cheese and dried milk were examined for incidence of mycotoxigenic moulds.

The result show that processed cheese samples contained 95.7% moulds with a mean count of 2.25×10^3 cfu/g while 78% of dried milk samples had mould counts with a mean value of 3.69×10^2 cfu/g.

Aspergillus, Penicillium, Fusarium, Alternaria, Cladosporium, Paecilomyces and Mucor was isolated from the examined samples. Aspergillus and Penicillium species predominate all species isolated.

*Aspergillus spp. were isolated from 34.3% of processed cheese samples and identified as *A. niger* (17.9%), *A. candidus* (7.5%), *A. flavus* (6%), *A. ochraceus* (6%), *A. wentii* (3%), *A. versicolour* (1.5%), *A. terres* (1.5%), *A. penicilloid* (1.5%) and *A. fumigatus* (1.5%), while *Aspergillus* spp. isolated from 17.94% of dried milk samples were identified as *A. niger* (5.1%), *A. flavus* (10.3%) and *A. fumigatus* (2.7%).*

*Moreover, Penicillium spp. were isolated from 11.9% of processed cheese samples and identified into *P. verrucosum*, *P. expansum*, *P. roqueforti* and *P. camemberti* by incidence percentage of (3%) for each, while Penicillium spp. were detected in 28.2% of dried milk samples and identified as *P. verrucosum* in (28.2%), *P. chrysognum* (5.1%) and *P. Expansum* (2.6%) of examined samples.*

*A total of eleven *A. flavus* strains were screened for their ability to produce aflatoxin B₁ in liquid synthetic medium (YESB) and viewed visually on TLC plates. Three strains were toxigenic, one from processed cheese and two from dried milk samples.*

The public health importance of moulds and alfatoxins as well as recommendations concern with production, handling and storage of dairy products were discussed.

INTRODUCTION

The production of wholesome milk of good keeping quality is a matter which depends largely on the dairy farmer and his staff, which must possess a sound knowledge of the science of cleaning (*Doyle, et al., 2001*).

Cheeses and dried milk are manufactured from milk through several stages of processing which at time may be unfavorable and add more points of weakness allowing entrance of moulds. Unfortunately, these products support mould growth and toxin production. Moreover, moulds resist low water activity of dried milk and use protein of cheese as energy source (*Gqualeni, et al., 1997* and *Pardo et al., 2004*).

The mycotoxin producing fungi are mostly related to three main genera, *Aespergillus*, *Fusarium* and *Penicillin* (*Sweeny and Dobson, 1999*) and *Aspergillus* spp. Are certainly the most important species as *A. flavus* and *A. parasiticus* produce the more potent mycotoxins known aflatoxins which are of the greatest significance in food.

Penicillium species have the ability to produce wide ranges of toxic compounds. Also *Fusarium* species can contaminate man and animal feed/food and produce toxins which are favored by undulating, warm-cool temperatures (*C.A.B., 1971*).

Therefore, this work was planned to emphasize informations on the mycotoxigenic fungal contaminants of processed cheese and dried milk samples.

MATERIAL AND METHODS

A total of one hundred and twenty random samples of processed cheese (70 samples) and dried milk (50 samples) were collected from different groceries and supermarkets and pharmacies in Dakahlia governorate for mycological examination.

Representitive samples were transferred directly to the laboratory in their original packages with a minimum of delay under aseptic conditions then prepared according to the technique reported by *APHA (1992)* as follow:

Processed cheese:

Eleven grams from each sample were weighted and aseptically homogenized with 99 ml of sterile 2% sodium citrate solution, using sterile electric mixer for two minutes to form a dilution of 10^{-1} , from which, ten-fold serial dilutions were prepared.

Dried milk:

The original dilution was made by reconstituting eleven grams from each can with 99 ml of sterile distilled water and mixed to form a dilution of 10^{-1} , from which decimal dilutions were prepared.

Mycological examination:

100 μ L from each dilution was spread onto duplicate plates of sabouraud dextrose agar (SDA) medium. On the same time, 100 μ L from each dilution was spread onto *Aspergillus* differentiation agar (ADM) medium.

The inoculated plates as well as the control one were incubated at 25°C for 3-5 days.

The first examination was done after 3 days to determine the degree of mould growth (star shape). After 5 days countable plates were selected, counted and different mould growth were picked up and transferred to Czapek yeast extract agar (CYA) slants, and incubated at 25°C for 3 days for further identification.

On the other hand, the orange yellow coloured base colonies on Aspergillus differentiation agar medium (ADM) which are characteristic for *A. flavus* colonies were picked up after two days onto (CYA) slants and incubated for further identification.

Identification of isolated moulds:

Each isolated mould was inoculated by using sterile needle onto a duplicate plates of Czapek-Dox agar and Malt extract agar media and incubated for 3-5 days at 25°C.

The growth was identified macroscopically for colour, size, pigment, texture and reverses and microscopically for conidia, conidophore, phialids and head according to **Raper and Fennell (1965)** for the genus *Aspergillus*, and according to **Ramirez, (1982)** for the genus *Penicillium*, while other genera were identified according to **Barnett and Hunter, (1972)**.

The screening of *Aspergillus flavus* strains isolated for aflatoxin B₁, production was done as suggested by **DAVIS, et al., (1966)**.

RESULTS AND DISCUSSION

Table (1): Incidence and count of moulds in the examined samples:

| Types of examined samples | No. of examined samples | Positive samples | | Count (cfu/g) | | |
|---------------------------|-------------------------|------------------|------|-----------------|-------------------|--|
| | | No. | % | Min. | Max. | Mean \pm SE* |
| Processed cheese | 70 | 67 | 95.7 | 1×10^2 | 8×10^3 | $2.25 \times 10^3 \pm 0.263 \times 10^3$ |
| Dried milk | 50 | 39 | 78.0 | 1×10^2 | 2.6×10^3 | $3.69 \times 10^2 \pm 0.74 \times 10^2$ |

*SE = standard error.

Table (2): Mould genera isolated from positive samples.

| Mould genera | Processed cheese (No 67)* | | Dried milk (No. 39)* | |
|---------------|---------------------------|------|--------------------------|-------|
| | No of positive samples | %** | No. of positive samples* | %** |
| Aspergillus | 23 | 34.3 | 7 | 17.94 |
| Penicillium | 8 | 11.9 | 11 | 28.2 |
| Fusarium | 2 | 2.9 | - | - |
| Other genera: | 50 | 74.6 | 30 | 76.9 |
| -Cladosporium | | | | |
| -Alternaria | | | | |
| -Paecilomyces | | | | |
| -Mucor | | | | |

*No = number of positive samples.

**% = percentage were calculated in relation number of samples contained moulds (67) and (39) respectively.

Table (3): Aspergillus species isolated from processed cheese and dried milk samples.

| Type of samples | Aspergillus species | Frequency | |
|------------------|---------------------------|-----------|------|
| | | No.* | %** |
| processed cheese | <i>A. niger</i> | 12 | 17.9 |
| | <i>A. candidus</i> | 5 | 7.5 |
| | <i>A. flavus</i> | 4 | 6.0 |
| | <i>A. ochraceus</i> | 4 | 6.0 |
| | <i>A. wentii</i> | 2 | 3.0 |
| | <i>A. versicolour</i> | 1 | 1.5 |
| | <i>A. terres</i> | 1 | 1.5 |
| | <i>A. penicillioideus</i> | 1 | 1.5 |
| | <i>A. fumigatus</i> | 1 | 1.5 |
| Dried milk | <i>A. niger</i> | 2 | 5.1 |
| | <i>A. flavus</i> | 4 | 10.3 |
| | <i>A. fumigatus</i> | 1 | 2.7 |

No* = number of positive samples.

%** = percentages from positive samples (67) and (39) respectively.

Table (4): Pencillium species isolated from processed cheese and dried milk samples.

| Type of samples | Pencillium species | Frequency | |
|------------------|-----------------------|-----------|------|
| | | No. | %* |
| processed cheese | <i>P. verrucosum</i> | 2 | 3.0 |
| | <i>P. expansum</i> | 2 | 3.0 |
| | <i>P. roqueforti</i> | 2 | 3.0 |
| | <i>P. camemberti</i> | 2 | 3.0 |
| Dried milk | <i>P. verrucosum</i> | 11 | 28.2 |
| | <i>P. expansum</i> | 1 | 2.6 |
| | <i>P. chrysogenum</i> | 2 | 5.1 |

%* = percentages were calculated in relation to the number of contaminated samples (67), (39) respectively.

Table (5): Number of aflatoxigenic strains of *A. flavus* isolated from examined samples.

| Type of samples | No. of isolated <i>A. flavus</i> strains | Aflatoxigenic strains | |
|------------------|--|-----------------------|-------|
| | | No. | % |
| Processed cheese | 5 | 1 | 20 |
| Dried milk | 6 | 2 | 33.3 |
| Total no. | 11 | 3 | 27.27 |

(A) The total mould counts:

The results achieved in table (1) declare that the moulds could be isolated from 95.7% and 78% of processed cheese and dried milk samples respectively. Mould counts range from 1×10^2 to 8×10^3 with a mean value of 2.25×10^3 cfu/g were counted from processed cheese and 1×10^2 to 2.6×10^3 cfu/g with a mean value of 3.69×10^2 cfu/g from dried milk.

From the aforementioned results it is obvious that the degrees of mould contaminations in processed cheese were higher than that found in dried milk. This may be due to the unhygienic manufacturing practices and exposure of cheese during processing and packaging to contamination from air, brine tanks and shelves (*Frazier, 1976*), while dried milks are packaged and processed under controlled methods of sterilization which destroy great proportions of mould populations.

(B) Isolated mould genera:

Aspergillus species were isolated from 23 (34.3%) of processed cheese samples while 8 samples (11.9%) of processed cheese had *Penicillium* spp. and 2 (2.9%) had *Fusarium* spp. (Table, 2).

These findings declared that *Aspergillus* spp. predominate mould species in processed cheese where the chance for aflatoxin production permits. On the other hand, *Penicillium* spp. were isolated from 11 (28.20%) dried milk samples. *Aspergillus* spp. From 7(17.49%) dried milk samples, while *Fusarium* spp. failed to be detected in any dried milk samples examined.

Other moulds such as *Cldosporium*, *Alternaria*, *Paecilomyces* and *Mucor* were isolated from 50 (74.6%) processed cheese samples and from 30 (76.9%) dried milk samples.

Contamination of milk by moulds play a significant role in spoilage of cheese and dried milk made from such milk. Many moulds like *Aspergillus*, *Penicillium* and *Fusarium* may find the opportunity to grow and multiply in the product and producing toxic metabolites like mycotoxins (*Ramiriz, 1982; Pit and Hocking, 1985 and El-Deeb et al, 1992*).

Some *Penicillium* spp. has a lipolytic activity and was found to be the causative agent of rancidity in dairy products.

(C) Isolated Aspergillus species:

The most predominant mould species was *A. niger* 12 (17.9%) in processed cheese samples followed by *A. candidus* 5 (7.5%), *A. ochraceus* 4 (6%), *A. flavus* 4 (6%), *A. wentii* 2 (3%), *A. versicolour* 1 (1.5%), *A. terres* 1 (1.5%), *A. penicilliod* 1 (1.5%) and *A. fumigatus* 1 (1.5%) (Table, 3).

The contaminations of examined samples by *Aspergillus* species lead to spoilage of the appearance as well as, they produce lipolytic and proteolytic enzymes. Besides, aflatoxins may be produced in dairy products kept at the ambient temperature (25°C) of storage due to the growth of toxic strains of *A. flavus*.

(D) Isolated Penicillium species:

The prevalence of *Penicillium* spp. in the examined samples is reported in table (4).

Each of *P. verrecosum*, *P. expansum*, *P. roqueforti* and *P. camemberti* was isolated from 2 (3%) of examined processed cheese samples, while *P. verrucosum* was isolated from 11 (28.2%) followed by *P. chrysognum* 2 (5.1%) and *P. expansum* 1 (2.6%) of dried milk samples.

The presence of *Penicillium* species in examined samples indicates rapid spoilage of dairy products, as well as production of bad mouldy odours and exudates which reduce the acceptability of products to consumers. *Pencillia* even if not responsible for food poisoning by itself but under favorable conditions can produce some mycotoxins that may lead to public health hazards.

Although, aflatoxin, a highly potent carcinogen produced by certain strains of *A. flavus*, however, mycotoxin production is not limited to aflatoxigenic moulds, with certain of strains of *Alternaria*, *Aspergillus*, *Cladosporium*, *Fusarium*, *Mucor* and *Pencillium* isolated from cheese also being capable of synthesizing toxins (*Scott, 1989*).

(E) Screening of aflatoxin producing A. flavus strains:

The data reported in table (5) reveal that (20%) and 2(33.3%) of *A. flavus* strains isolated from processed cheese and dried milk samples respectively, could produce AFB₁.

Aflatoxigenic species are the most importance from the heath point of view. So the interest in screening *A. flavus* strains isolated from examined samples for the ability to produce aflatoxins has been increased. Also, there is an association between hepatitis C virus (HCV)

and aflatoxin exposure studies by *Abd-Allah et al., (2003)* on Egyptian patients. So, the eleven *A. flavus* strains isolated were tested qualitatively in a liquid synthetic medium (yeast extract sucrose broth) by thin layer chromatography (TLC) technique for aflatoxin B₁ production.

Avoid feeding of lactating cows on mouldy feeds, avoid keeping dairy products out of refrigerator, addition of harmless mould inhibitors and applying a strict hygienic conditions in the dairy plant are considered as a suggestive measures should be applied to avoid food from contamination by moulds and to safe the consumers from the danger of mycotoxins.

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الملوثات الفطرية المفروزة للسموم في الجبن المطبوخ والحليب المجفف

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أجريت الدراسة على مائة وعشرين عينة من منتجات الألبان، سبعون من الجبن المطبوخ، وخمسون من اللبن المجفف، جمعت من أماكن مختلفة بمدن الدقهلية، تمثل مختلف المستويات الفطرية، لضمان تحقيق أكبر قدر من الدقة، وذلك لتقرير حالتها الصحية الميكولوجية.

وقد أسفرت الدراسة عن تحديد عدد العفن في عينات الجبن المطبوخ وكانت بنسبة 95.7% بمتوسط عددي 2.25×10^3 /جم، وفي عينات اللبن المجفف بنسبة 78% بمتوسط عددي 3.69×10^3 /جم.

وقد أمكن عزل وتصنيف أجناس العفن من عينات الجبن المطبوخ وكانت كالتالي: الأسيرجلس *Aspergillus* والبنسليوم *Penicillium* والفيوزريوم *Fusarium* بنسب 34.، 11.9، 2.9% على التوالي وكذلك عفن كلادوسبوريم *Cladosporium* وألترناريا *Alteranaria* وباسيلومايسس *Paecilomyces* وميوكر *Mucor* بنسبة 74.6%.

وبالنسبة للحليب المجفف أمكن عزل أجناس اسبرجلس *Aspergillus* وبنسليوم *Cladosporium* بنسبة 17.9 ، 28.2% علي التوالي، وعفن كلادوسيوريم *Penicillium* وألتزناريا *Alternaria* وباسيلومايسس *Baecilomysis* وميوكر *Mucor* بنسب 76.9%.

وقد تم عزل وتصنيف عترات عفن أسبرجلس نيجر *A.niger* واسبرجلس كانديس *A.candidus* وأسبرجلس فلافس *A. flavus* وأسبرجلس بنسليويد *A.penciolid* وأسبرجلس فيومجاتس *A. fumigatus* من عينات الجبن المطبوخ بنسبة 17.9 ، 7.5 ، 6 ، 1.5 ، 1.5 ، 1.5% علي التوالي.

أما عينات اللبن المجفف فتم عزل وتصنيف عفن الأسبرجلس نيجر *A.niger* واسبرجلس فلافس *A.flavus* وأسبرجاس فيومجاتس *A.fumagatus* بنسبة 5.1 ، 10.3 ، 2.7% علي التوالي.

أمكن عزل وتصنيف عترات عفن بنسليوم فريكوزم *P.verrecosum* وبنسليوم أكسينيسم *P.expansum* وبنسليوم روكفروتسي *P.requeforti* وبنسليوم كاممبرتي *P.camemberti* بنسبة 3% لكل منها من عينات الجبن المطبوخ، وقد تم عزل بنسليوم فريكوزم *P.verrecosum* وبنسليوم أكسينيسم *P.expansum* وبنسليوم كريزوجنيم *P.chrysognum* من 28.2 ، 2.6 ، 5.1% من عينات اللبن المجفف علي التوالي.

وقد تم اختيار إحدى عشرة عترة من عفن اسبرجلس فلافس *A.flavus* للتحقق من قدرتها علي إفراز الأفلاتوكسن، فتبين أن ثلاث منها (27.27%) واحدة (20%) من عينات الجبن المطبوخ، واثنين (33.3%) من عينات الحليب المجفف، قادرة فعلاً علي إفراز سم افلاتوكسن

ب.1.

وقد تم مناقشة الأهمية الصحية للعفن المعزول وإفرازه لسموم الأفلاتوكسين من عينات الجبن المطبوخ والحليب المجفف، وكذلك الأهمية الاقتصادية، مع عرض التوصيات والطرق التي يجب إتباعها لمنع أو تقليل تواجد العفن في الجبن المطبوخ والحليب المجفف عند الإنتاج والتصنيع والتداول والتخزين لتلك المنتجات اللبنية.